

Serial No. 10/084,381

Amendment After Allowance dated March 31, 2005

In Reply to Notice of Allowability dated March 11, 2005

Amendment to the Specification:

Please delete the paragraph beginning on page 5, line 14, that starts with "Of course it is important that..." and insert the following amended paragraph:

Of course, it is important that the embossing matrix made of silicone rubber be pulled off the surface of the auxiliary roller after vulcanization. For this reason, silicone rubber is less suitable as the plastic material than plastic in the region of the circumferential surface of the auxiliary roller because separating agents can damage the fine structure of the embossing surface.